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THANE Fitness•

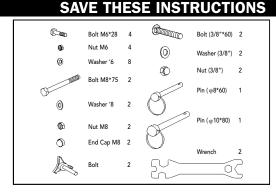
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Part NO.	Specification	Quantity
1	Square stopper 40*20	2
2	Bolt M6*28	2
3	Back Cushion	1
4	Back Tube	1
5	End Cap M8	7
6	Nut M8	14
7	Washer '8	15
8	Bolt M8*55	1
9	Pin Φ 8*60	1
10	Bolt M6*16	4
11	Bolt M8*50	6
12	Plastic Resistance Wheel	2
13	Washer ' (ID8.3*OD19)	2
14	Connection Base	2
15	Left Plastic Cover	1
16	Round Plastic Stopper (@22)	2
17	Foam Grip	2
18	Handle	2
19	Bolt	2
20	Right Handle Arm	1
21	Nut M6	4
22	Washer '6	8
23	Bolt M6*40	4
24	Bolt 3/8"*60	2
25	Round Plastic Stopper (ϕ 50)	2
26	Bottom Tube	1
27	Support Frame Front	2
28	Washer 3/8"	2
29	Nut 3/8"	2
30	End Cap M10	4
31	Nut M10	2
32	Washer '10	2
33	Bolt M8*75	2
34	Bottom Frame	1
35	Knob M10*24	1
36	Lapping Base	1
37	Bolt M10*80	2
38	Pin Φ10*80	1
39	Support Frame Back	1
40	Tighten Knob	1
41	Bush	1
42	Square Stopper 50*25	1
43	Shaft	1
44	Selftapping Screw ST4*15	6
45	Left Handle Arm	1
45	Right Plastic Cover	1
47	Seat Cushion	1
48	Seat Frame	1
40	Right Clip on Pedal	1
50	Left Clip on Pedal	1
50	Len Clip on Fedal	1

IMPORTANT SAFETY NOTICE

- THE MAXIMUM WEIGHT CAPACITY OF THE OrbiTrek® Tone N Glide IS 220 LBS. Persons whose body weight exceeds this limit should NOT use this machine.
- 2. Keep children and pets away from the OrbiTrek® Tone N Glide at all times. DO NOT leave unattended children in the same room with the machine
- If the user experiences dizziness, nausea, chest pain, or any other abnormal symptoms, STOP the workout at once. CONSULT A PHYSICIAN IMMEDIATELY.
- 4. Position the OrbiTrek® Tone N Glide on a clear, level surface. Place mat under the unit to help keep the machine stable and to protect flooring.
- 5. Always wear appropriate workout clothing when exercising. Running or aerobic shoes are also required.
- Use the OrbiTrek® Tone N Glide only for its intended use as described in this manual. DO NOT use any other accessories not recommended by the manufacturer.
- 7. DO NOT place any sharp objects around the OrbiTrek® Tone N Glide. To avoid serious injury never place any part of your body between or near any moving part.
- 8. Handicapped or disabled persons should not use the OrbiTrek® Tone N Glide without the presence of a qualified health professional or physician.
- 9. Before exercising, always do stretching first.
- 10. Begin slowly and get used to the movement of the Orbitrek® Tone N Glide prior to starting your routine.
- 11. Always chose the proper resistance level that best suits your physical strength and flexibility levels. Know your limits and train within them. Always use common sense when exercising.
- 12. NEVER operate the Orbitrek® Tone N Glide if it is not functioning properly.
- 13. Tighten all bolts on a regular basis.

WARNING: BEFORE BEGINNING THIS OR ANY EXERCISE PROGRAM, CONSULT YOUR PHYSICIAN FIRST. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PERSONS WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING. THANE FITNESS® ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.





ASSEMBLY & USAGE

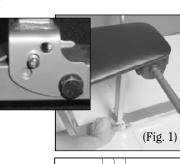
BEFORE you begin

The OrbiTrek® Tone N Glide is shipped pretty much assembled.

Step 1: Adjusting Seat

Figure 1: Select the position that fits your height and place pin in position all the way through to the other side.

Note: All holes must be flush before inserting pin.



(Fig. 2)

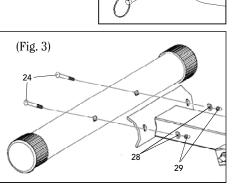
Step 2: Stabilizing Back Rest

Figure 2: Use pop pin (#9) to secure seat rest into position on the Tone N Glide.

Step 3: Attaching Rear Stabilizer

Figure 3: Attach the rear bottom tube (#26) to the main frame using: 2 - 3/8" carriage bolts (#24) 2 - 3/8" acc washers (#28) 2 - 3/8" acorn nuts (#29).

Attach and firmly tighten down the acorn nuts using the wrench provided.



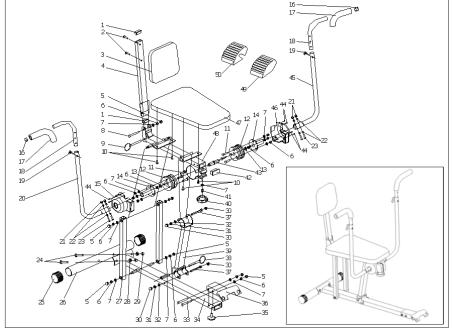
EXERCISE GUIDE (CONT.)

EXERCISE 5

Low Ab Raise:

Place handlebar inward above knee area and pull leg toward the body in order to achieve a lower ab contraction. Exercise one leg at a time and alternate sides.





A complete list of parts shown here can be found on the next page.

Most parts are pre-assembled. This diagram is not intended as an instruction for assembling the OrbiTrek® Tone N Glide but simply as a reference in case certain parts need service or replacement.

Thane Fitness reserves the right to alter the details of the OrbiTrek $\$ Tone N Glide as depicted in this owner's manual without prior notice.

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EXERCISE GUIDE

EXERCISE 1

Total Body Biking:

Handles inward, both hands on bars and start biking and pulling arm bars with an easy forward and backwards motion.



EXERCISE 2

Front Ab Crunch:

Handles inward, both hands on bars and crunch body forward.



EXERCISE 3

Side Twists:

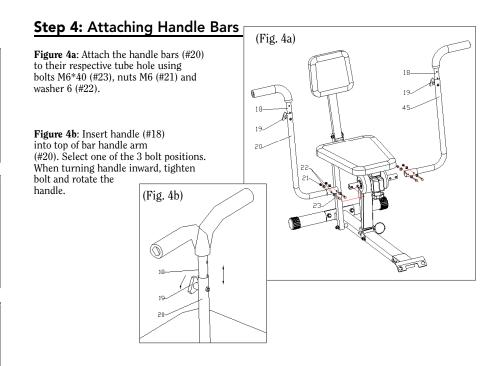
Rotate handles outward and grasp each handle with the respective arm and push body forward alternating sides (right and left) and contract the ab muscles in the waist area.

EXERCISE 4

One Arm Crunch:

Rotate handles outward and grasp one handle with both hands and push body forward contracting the respective waist and oblique area.



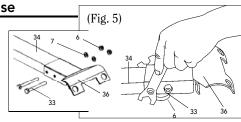


Step 5: Attaching Lapping Base

Figure 5: Attach lapping base (#36) to

- the bottom frame (#34) using:
- 2 Bolt M8*75 (#33)
- 2 Washer '8 (#7) 2 - Nut M8 (#6)
- 2 110 (10)

Attach and firmly tighten down the nuts using the wrench provided.

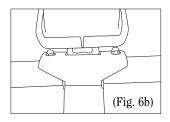






Step 6: Attaching the Tone N Glide to the OrbiTrek®

Figure 6a: Attaching the Tone N Glide to the Orbitrek® Lift Tone N Glide to approximately a 15-20 degree angle, so that the front of the unit overlaps on to the base of the Orbitrek®.



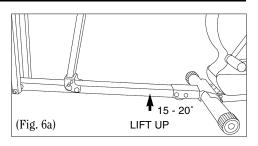
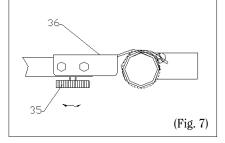


Figure 6b: You will note that the base of the Tone N Glide has two holes, affix Tone N Glide onto the two screws that are on the base of Orbitrek® - if attached correctly you should get a snug fit.

Step 7: Balance the Tone N Glide

Figure 7: After attaching the Tone N Glide to the OrbiTrek, you may adjust lapping base (#36) by tightening or loosening knob (#35) so it can touch the floor and balance the Tone N Glide.

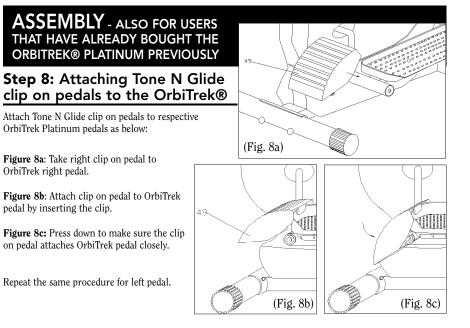
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HELPFUL TIP

Tension Knob

Use to adjust the tension of the arms attachment. Turn toward the plus to make it tighter, turn toward the minus to loosen it up.



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